

## Description

Polypropylene PPC 9642 is nucleated heterophasic copolymer with a Melt Flow Index of 26 g/10 min combining good fluidity and mechanical properties.

Polypropylene PPC 9642 is characterized by improved stiffness, creep resistance, high impact resistance, excellent antistatic properties and has been formulated to allow faster cycling through early demoulding.

Polypropylene PPC 9642 has been developed specifically for the injection moulding of buckets, pails, toys, housewares and garden furniture.

## Characteristics

	Method	Unit	Typical Value
<b>Rheological properties</b>			
Melt Flow Index 230°C/2.16 kg	ISO 1133	g/10 min	26
<b>Mechanical properties</b>			
Tensile Strength at Yield	ISO 527-2	MPa	28
Elongation at Yield	ISO 527-2	%	5.5
Tensile modulus	ISO 527-2	MPa	1600
Flexural modulus	ISO 178	MPa	1500
Izod Impact Strength (notched)	ISO 180	kJ/m <sup>2</sup>	
at 23°C			8
at -20°C			5
Charpy Impact Strength (notched)	ISO 179	kJ/m <sup>2</sup>	
at 23°C			9
at -20°C			5.5
Hardness Rockwell - R-scale	ISO 2039-2		87
<b>Thermal properties</b>			
Melting Point	ISO 3146	°C	165
Vicat Softening Point	ISO 306	°C	
50N-50°C per hour			75
10N-50°C per hour			152
Heat Deflection Temperature	ISO 752	°C	
1.80 MPa - 120°C per hour			56
0.45 MPa - 120°C per hour			102
<b>Other physical properties</b>			
Density	ISO 1183	g/cm <sup>3</sup>	0.905
Bulk Density	ISO 1183	g/cm <sup>3</sup>	0.525

## Handling and storage

Please refer to the safety data sheet (SDS) for handling and storage information. It is advisable to convert the product within one year after delivery provided storage conditions are used as given in the SDS of our product. SDS may be obtained from the website: <http://www.totalrefiningchemicals.com>

An Injection Moulding troubleshooting guide is available upon request.

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