

Description

Polypropylene PPC 7612 is a nucleated and controlled-rheology heterophasic copolymer with a very high Melt Flow Index of 12g/10 min.

Polypropylene PPC 7612 is characterized by a good balance between rigidity and impact resistance and has excellent antistatic properties.

Polypropylene PPC 7612 has been developed specifically for the injection moulding of crates.

Characteristics

	Method	Unit	Typical Value
Rheological properties			
Melt Flow Index 230°C/2.16 kg	ISO 1133	g/10 min	12
Mechanical properties			
Tensile Strength at Yield	ISO 527-2	MPa	27
Elongation at Yield	ISO 527-2	%	6
Tensile modulus	ISO 527-2	MPa	1300
Flexural modulus	ISO 178	MPa	1250
Izod Impact Strength (notched)	ISO 180	kJ/m ²	
at 23°C			13
at -20°C			6
Hardness Rockwell - R-scale	ISO 2039-2		85
Thermal properties			
Melting Point	ISO 3146	°C	165
Vicat Softening Point	ISO 306	°C	
50N-50°C per hour			70
10N-50°C per hour			140
Heat Deflection Temperature	ISO 752	°C	
1.80 MPa - 120°C per hour			53
0.45 MPa - 120°C per hour			95
Other physical properties			
Density	ISO 1183	g/cm ³	0.905
Bulk Density	ISO 1183	g/cm ³	0.525

Handling and storage

Please refer to the safety data sheet (SDS) for handling and storage information. It is advisable to convert the product within one year after delivery provided storage conditions are used as given in the SDS of our product. SDS may be obtained from the website: <http://www.totalrefiningchemicals.com>

An Injection Moulding troubleshooting guide is available upon request.

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