

**Clarity.** TOTAL Polypropylene 6824MZ exhibits superior clarity and produces molded parts with improved impact compared with parts molded from homopolymer polypropylene.

**Antistat.** TOTAL Polypropylene 6824MZ contains an antistat to help protect molded parts from dust accumulation.

**Easy Flow.** TOTAL Polypropylene 6824MZ exhibits exceptionally easy flow characteristics.

**FDA.** TOTAL Polypropylene 6824MZ complies with all applicable FDA and USDA regulations and may be used under these provisions for food contact and packaging.

**Recommended Applications.** TOTAL Polypropylene 6824MZ is recommended for injection molding housewares, cassette cases and other items calling for good impact and superior clarity.

**Processing.** TOTAL Polypropylene 6824MZ resin processes on conventional injection molding equipment with typical melt temperatures of 350-450°F (177-232°C). Call the nearest TOTAL Polypropylene Sales Office for additional information.

<u>Resin Properties</u> <sup>(1)</sup>	<u>Typical Value</u>	<u>ASTM Method</u>
Melt Flow, g/10 min.	35	D-1238 Condition "L"
Density, g/cc	0.900	D-1505
Melting Point, °F (°C)	293 (145)	DSC <sup>(2)</sup>
Haze, 0.04" plaques, %	8	D-1003
<b><u>Mechanical Properties</u><sup>(1)</sup></b>		
Tensile, psi (M Pa)	4,300 (30)	D-638
Elongation, %	12	D-638
Tensile Modulus, psi (M Pa)	160,000 (1,100)	D-638
Flexural Modulus, psi (M Pa)	140,000 (965)	D-790
Izod Impact @ 73°F		D-256A
Notched - ft.lb./in. (J/m)	1.5 (79)	
Unnotched - ft.lb./in. (J/m)	No Breaks (No Breaks)	
Drop Impact, 0.125" plaques, in-lb (J)	165 (18.6)	API <sup>(3)</sup>
<b><u>Thermal Properties</u><sup>(1)</sup></b>		
Heat Deflection		D-648
°F @ 66 psi	181	
°C @ 4.64 kg/cm <sup>2</sup>	89	

(1) Data developed under laboratory conditions and are not to be used as specification, maxima or minima.  
 (2) MP determined with a DSC-2 Differential Scanning Calorimeter. Test procedure available upon request.  
 (3) Test procedure available upon request.

6824MZ 10/05

Corporate Office USA P.O. Box 674411 Houston, TX 77267-4411 800.344.3462 www.totalpetrochemicalsusa.com	Technical Center P.O. Box 1200 Deer Park, TX 77536 281.884.7500
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All tests were run under laboratory conditions. ASTM (where applicable) testing procedures. The data are intended as a general guide only and do not necessarily represent results that may be obtained elsewhere. The use of TOTAL products must be guided by the users own methods for selection of proper formulation. TOTAL PETROCHEMICALS USA, INC. disclaims any responsibility for misuse or miss application of its products. TOTAL MAKES NO WARRANTY OF MERCHANTABILITY AND THERE IS NO WARRANTY THAT GOODS SUPPLIED SHALL BE FIT FOR ANY PARTICULAR PURPOSE. TOTAL'S liability and customer's exclusive remedy for any claims arising out of sales of its products are expressly limited at customer option to replacement of non-performing goods or payment not to exceed the purchase price plus transportation charges thereon in respect to any material which damage is claimed.

