

Description

TOTAL Petrochemicals 535B is a high heat crystal polystyrene designed for injection molding, extrusion, and blow molding. The material demonstrates excellent strength and good temperature resistance.

Applications

- Electronics packaging
- Cutlery
- Office accessories
- Medical
- Appliance components

General Information

- This material complies with FDA requirements as described in 21 CFR §177.1640.
- This material holds Underwriters Laboratory recognition 94HB; see UL File E55470 at www.UL.com.
- USP Class VI
- Material Safety Data Sheets are available to help customers satisfy their safety needs.

Properties

Rheological Properties	ASTM Test	Unit	Typical Value
Melt Flow (200°C-5kg)	D-1238	g/10mn	4.0
Thermal Properties			
Heat Distortion - Annealed	D-648	°F	208
Vicat Softening	D-1525	°F	222
Tensile Properties			
Strength	D-638	psi	7,400
Modulus	D-638	psi (10 ⁵)	4.3
Flexural Properties			
Strength	D-790	psi	14,000
Modulus	D-790	psi (10 ⁵)	4.5
Other Properties			
Density		g/cm ³	1.04
Linear Shrinkage	D-955	in/in	.004 - .007
Moisture		%	<0.1

10/2010

Polystyrene



TOTAL PETROCHEMICALS USA, INC.
www.totalpetrochemicals.com
1201 Louisiana Street
Suite 1800
Houston, TX 77002

CUSTOMER SERVICE
P.O. Box 674411
Houston, Texas 77267-4411
Phone: 1-800-344-3462
Fax: 713-483-5293

TECHNICAL CENTER
P.O. Box 1200
Deer Park, Texas 77536
Phone: 281-884-7500
Fax: 281-884-7576

1-800-344-3462

All tests were run under laboratory conditions. ASTM (where applicable) testing procedures. The data are intended as a general guide only and do not necessarily represent results that may be obtained elsewhere. The use of these products must be guided by the user's own methods for selection of proper formulation. TOTAL PETROCHEMICALS USA, INC. disclaims any responsibility for misuse or misapplication of its products. TOTAL PETROCHEMICALS USA, INC. MAKES NO WARRANTY OF MERCHANTABILITY AND THERE IS NO WARRANTY THAT GOODS SUPPLIED SHALL BE FIT FOR ANY PARTICULAR PURPOSE. TOTAL PETROCHEMICALS USA, INC. liability and customer's exclusive remedy for any claims arising out of sales of its products are expressly limited at customer option to replacement of non-performing goods or payment not to exceed the purchase price plus transportation charges thereon in respect to any material which damage is claimed.