

| Property | ASTM Method | Typical Value |
|--------------------------------|-------------|---------------|
| Melt Index, 190 °C, 2.16 kg | D1238 | 0.50 g/10 min |
| Density | D792 | 1.95 g/cc |
| Calcium Carbonate | D5630 | 81% |
| Moisture | D6980 | <1000 ppm |

Revision for December 2013

All product names are Trademarks of Heritage Plastics

Typical values are for information purposes and cannot be used for specification. These results are intended as a general guide and are not intended to represent any warranty, condition or guarantee of performance. Users should confirm performance and results with their own tests in the targeted applications. All recommendations and sales are made on the condition that we will not be held liable for any damages resulting from their use.

Suitable Applications:

blown film
blow molding
injection molding
thermoformed sheet

This concentrate contains a high purity, fine particle size calcium carbonate in a HDPE carrier. It was designed to improve the process efficiencies and product properties in a wide variety of applications.

Environmentally Beneficial

Calcium carbonate is a plentiful, natural mineral and can be used to effectively displace a significant portion of the petrochemical based component in the targeted application. The improved productivity and the lower energy consumption awarded by using our concentrates all help to minimize the carbon footprint of the end product.

Regulatory Compliance

The ingredients in our concentrates are approved for use in direct food contact packaging and are heavy metals free making them compliant with regulations such as California Proposition 65 and CONEG.